# Model KBF 470 | Constant climate chambers with a large temperature / humidity range

The proven specialist for reliable ICH stability tests in the pharmaceutical industry: the KBF masters all long-term tests, accelerated tests and stress tests. It fulfills all important ICH requirements, from precision to programming and documentation. With flexible water supply options for all installation locations. In addition, the new KBF consumes up to 40 % less energy than its predecessor. With optional light modules, the KBF can be converted into an ICH photostability chamber and a plant growth chamber.

#### BENEFITS

- A reliable option for critical ICH stability testing thanks to maximum climate homogeneity, even when the unit is fully loaded
- Reliable: failsafe operation over the long term thanks to proven compressor technology and interior made of stainless steel
- Smart: signal triangle with light-up status display and ergonomic control terminal with touchscreen program controller
- Economical: up to 40% lower energy consumption than the previous model thanks to modern inverter cooling technology





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#### **IMPORTANT FEATURES**

- Temperature range: o °C to +70 °C
- Humidity range: 10% to 80% RH
- Proven APT.line<sup>™</sup> preheating chamber technology
- Energy-efficient cooling with modern inverter cooling unit
- Cooling with climate-neutral R-600a refrigerant
- Door heating to prevent condensation
- Adjustable fan speed
- Humidity regulation with capacitive humidity sensor and responsive steam
  humidification
- Sturdy housing design with HIT sandwich technology
- Stainless-steel inner chamber
- Inner doors made of metal oxide-coated safety glass
- Two racks made of stainless steel

- 80 mm x 45 mm access port with silicone plug
- Floor-standing units featuring sturdy twin casters with brakes at the front
- Intuitive touchscreen controller with time-segment and real-time programming
- Ergonomically adjustable operating terminal
- Signal triangle with light-up status display
- Internal data logger, measured values can be read out in open format via USB
- Class 3.3 independent temperature safety device (DIN 12880) with visual and acoustic alarms
- Unit self-test for comprehensive status analysis
- Data interfaces: Ethernet, USB
- BINDER Multi Management Software APT-COM<sup>™</sup> basic edition
- Optional light modules for ICH photostability tests
- Optional LED light modules for plant growth

### ORDERING INFORMATION

Interior volume [L]	Power supply - unit fuse	Plug*	Version	Model version	ArtNo.
Model KBF 470					
472	120 V 1~ 50/60 Hz -16,0 A	NEMA 5-20	Standard	KBF470UL-120V	9020-0496
	220240 V 1~ 50/60 Hz -16,0 A	CEE 7/7	Standard	KBF470-230V	9020-0480

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# TECHNICAL DATA

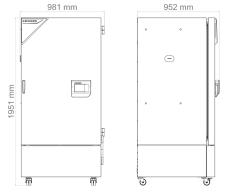
Data		
Designation	KBF470-230V	KBF470UL-120V
Article Number	9020-0480	9020-0496
Option model	Standard	Standard
Performance Data Temperature		
Temperature range	o70 °C	o70 °C
Max. heat compensation at 40°C	530 W	530 W
Performance Data Climate		
Temperature range with humidity	1070 °C	1070 °C
Humidity range	1080 % RH	1080 % RH
Temperature uniformity at 25°C and 60% RH	0.2 ± K	0.2 ± K
Temperature uniformity at 40°C and 75% RH	0.2 ± K	0.2 ± K
Temperature fluctuation at 25°C and 60% RH	0.1 ± K	0.1 ± K
Temperature fluctuation at 40°C and 75% RH	0.1 ± K	0.1 ± K
Humidity fluctuation at 25°C and 60% RH	1.5 ± % RH	1.5 ± % RH
Humidity fluctuation at 40°C and 75% RH	1.5 ± % RH	1.5 ± % RH
Recovery time after door was opened for 30 s at 25°C and 60% RH	1 min	1 min
Recovery time after door was opened for 30 s at 40°C and 75% RH	4 min	4 min
Electrical data		
Rated Voltage	220240 V	120 V
Power frequency	50/60 Hz	50/60 Hz
Nominal power	1,4 KW	1,4 kW
Unit fuse	16,0 A	16,0 A
Phase (Nominal voltage)	1~	1~
Dimensions and weights		
Interior volume	472 L	472 L
Net weight of the unit (empty)	225 kg	225 kg
Load per rack	40 kg	40 kg



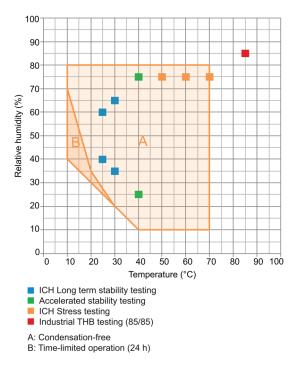
Permitted load	90 kg	90 kg
Wall clearance back	100 mm	100 mm
Wall clearance sidewise	180 mm	180 mm
Housing dimensions not incl. fittings and connections		
Width net	930 mm	930 mm
Height net	1,951 mm	1,951 mm
Depth net	900 mm	900 mm
Internal Dimensions		
Interior width	656 mm	656 mm
Interior height	1,250 mm	1,250 mm
Interior depth	575 mm	575 mm
Inner doors	1	1
Unit doors	1	1
Environment-specific data		
Sound-pressure level at 25°C and 60% RH	51 dB(A)	51 dB(A)
Energy consumption at 25°C and 60% RH	265 Wh/h	290 Wh/h
Energy consumption at 40°C and 75% RH	285 Wh/h	305 Wh/h
Fixtures		
Number of shelves (std./max.)	2/16	2/16

All technical data is specified for unloaded units with standard equipment at an ambient temperature of +22 °C ±3 °C and a power supply voltage fluctuation of ±10 %. The temperature data is determined in accordance to BINDER factory standard following DIN 12880, observing the recommended wall clearances of 10 % of the height, width, and depth of the inner chamber. Technical data refers to 100 % fan speed. All indications are average values, typical for units produced in series. We reserve the right to change technical specifications at any time.

# DIMENSIONS Incl. fittings and connections [mm]



### DIAGRAMS



Climate chart

### OPTIONS

Designation	Description	KBF 470	*	ArtNo.
	left			
	30 mm	•	01	8012-2481
	50 mm	•	01	8012-2482
	100 mm	•	01	8012-2483
	right			
	30 mm	•	01	8012-2484
Access port with silicone plug	50 mm	•	01	8012-2485
	100 mm	•	01	8012-2486
	top			
	30 mm	•	01	8012-2499
	50 mm	•	01	8012-2487
	100 mm	•	01	8012-2488
Alarm output, zero-voltage	Accessible via 3-pin clamping sleeve (max. 24 V - 2.5 A), with acoustic signal that can be switched off	•	-	8012-2503

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Designation	Description	KBF 470	*	ArtNo.
Analog output 4-20 mA	for temperature and humidity values (output not adjustable)	•	-	8012-2574
Calibration certificate, expanded	for temperature and humidity; for extending the measurement in center of chamber to include another test value	•	-	8012-2575
	temperature measurement incl. certificate, 9 measuring points at specified temperature	•	-	8012-2378
Calibration certificate, temperature	temperature measurement incl. certificate, 15- 18 measuring points at specified temperature	•	-	8012-2382
	temperature measurement incl. certificate and 27 measuring points at specified temperature	•	-	8012-2426
	Measurement in center of chamber at 25°C / 60% RH or at specified test values	•	-	8012-2437
Calibration certificate, temperature and humidity	temperature (according to DIN12880) and humidity measurement incl. certificate, 27 temperature measuring points and 1 humidity measuring point, at 25 °C / 60 % RH or at specified values		-	8012-2577
Door lock	lockable door handle	•	-	8012-2535
Door lock, electromechanical	can be opened with PIN code via controller	•	-	8012-2537
Inner chamber, reinforced	max. total load 180 kg	•	-	8012-2520
Interior lighting	With climate-resistant LEDs, switches when the unit door is opened	•	-	8012-2561
	Basic set consisting of 2 pieces, attachment material, control unit for max. 4 light strips, 100-240 V, 50/60 Hz			
	Basic set 300, length 30 cm	•	-	8012-1107
	Basic set 500, length 50 cm	•	-	8012-1108
LED light bars	Expansion set consisting of 2 pieces, attachment material: clips. For expanding the basic set of light bars			
	Expansion set 300, length 30 cm	•	-	8012-1716
	Expansion set 500, length 50 cm	•	-	8012-1717
Shipping pallet	with unloading ramp for installing unit without forklift	•	-	8012-2547
Specimen temperature display	Flexible Pt 100 indoor temperature sensor, for object temperature display or control	•	-	8012-2591
Swivel casters, height- adjustable	For horizontal alignment of the unit on uneven floors	•	-	8012-2543

# ACCESSORIES

Designation	Description	KBF 470	*	ArtNo.
APT-COM™ 4 GLP-Edition	for working under GLP-compliant conditions. Measured values are documented in a tamper- proof way in line with the requirements of FDA Regulation 21 CFR 11.			
	version 4, GLP edition	•		9053-0042



Designation	Description	KBF 470	*	ArtNo.
APT-COM™ 4 PROFESSIONAL-	convenient unit and user management built on the BASIC edition. Suitable for networking up to 100 units.			
Edition	version 4, PROFESSIONAL edition	•	-	9053-0040
BINDER PURE AQUA SERVICE	System for preparation or complete desalination of tap water, complete set containing PURE AQUA 300 single-use cartridge, measuring device, and all necessary connecting parts	•	-	8012-0759
BINDER PURE AQUA SERVICE, accessories	Single-use, replacement cartridge for BINDER PURE AQUA System	•	-	6011-0165
	$\rm BINDER~CO_2$ gassing module 0-1%, with NDIR $\rm CO_2$ sensor and analog output 4-20 mA	•	-	8012-2140
CO <sub>2</sub> gassing module	BINDER $\rm CO_2$ gassing module 0-20%, with NDIR $\rm CO_2$ sensor and analog output 4-20 mA	•	-	8012-2138
ICH light module	BINDER ICH-Q1B light module consisting of a VIS cassette and a UVA cassette as well as an independent power supply	•	-	8012-2441
ICH light module with LQC	BINDER ICH-Q1B light module with light-dose control consisting of a VIS cassette, a UVA cassette, a spherical VIA sensor, a spherical UVA sensor as well as an independent power supply	•	-	8012-2443
Light module for plants	BINDER LED plant light module consisting of 16 LED strip lights, 3-channel controller and fresh air pump as well as independent power supply	•	-	8012-2439
pH-neutral detergent	concentrated, for gentle remove of residual contaminants; 1 kg	•	-	8012-2250
	IQ/OQ/PQ documents – supporting documents for validation performed by customers, according to customer requirements, PQ section added to qualification folder IQ/OQ; parameters: temperature and humidity values			
	Digital in PDF format	•	-	7057-0006
	- Hard copy inside folder	•	-	7007-0006
Qualification documents	IQ/OQ documents – supporting documents for validation performed by customers, consisting of: IQ/OQ checklists incl. calibration guide and comprehensive unit documentation; parameters: temperature and humidity values			
	- Digital in PDF format	•	-	7057-0002
	- Hard copy inside folder	•	-	7007-0002
Dainforced reals	Shelf rack in set with pair of retaining rails (U rails), made entirely of stainless steel			
Reinforced rack	Load-bearing capacity 80 kg	•	-	8012-2413
Shelf rack, perforated	Shelf rack in set with pair of retaining rails (U rails), made entirely of stainless steel			
onen raek, penorateu	Load-bearing capacity 40 kg	•	-	8012-2407
Standard rack	Shelf rack in set with pair of retaining rails (ball bearing mounted telescopic rails), made entirely of stainless steel			
	Load-bearing capacity 40 kg	•	-	8012-2384
	Shelf rack in set with pair of retaining rails (U rails), made entirely of stainless steel			
	Load-bearing capacity 40 kg	•	-	8012-2390

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Designation	Description	KBF 470	*	ArtNo.
Water supply	External, free-standing, set consisting of 20-liter fresh water canister with pump and level sensor and 20-liter waste water canister	•	-	8012-2592

# SERVICES

Designation	Description	*	ArtNo.
Calibration services			
CH light measurement with certificate	Measurement of irradiance (UVA) and illumination intensity (VIS) at 25 measuring points each, recording of emission spectra for UVA and VIS, including certificate	05	DL30-0530
	Expansion –Temperature and humidity calibration with 1 measuring point in center of chamber with 1 specified pair of values, including certificate	05	DL30-0302
remperature and humidity calibration	Temperature and humidity calibration with 1 measuring point in center of chamber with 1 specified pair of values, including certificate	05	DL30-0340
Femperature and humidity measurement, 9-1 neasuring points	Temperature measurement with 9 temperature measuring points and 1 humidity measuring point in center of chamber with a pair of values specified by the user, including certificate	05	DL30-0309
Femperature and humidity measurement, 18-1 neasuring points	Temperature measurement with 18 temperature measuring points and 1 humidity measuring point in center of chamber with a pair of values specified by the user, including certificate	05	DL30-0318
Femperature and humidity measurement, 27-1 neasuring points	Temperature measurement with 27 temperature measuring points and 1 humidity measuring point in center of chamber with a pair of values specified by the user, including certificate	05	DL30-0327
Temperature and humidity measurement according to DIN12880	Temperature measurement in accordance with DIN 12880 with 27 temperature measuring points and 1 humidity measuring point in center of chamber with a pair of values specified by the user, including certificate	05	DL30-0427
nstallation services			
nstallation of $CO_2$ gassing module	Installation of BINDER CO <sub>2</sub> gassing module (0-1% or 0-20%), assembly of supply box, insertion of CO <sub>2</sub> sensor and gas hose in interior, sealing of access port, connection of box to an existing CO <sub>2</sub> gas supply, update of controller data set, function check	05	
nstallation of ICH light module	Installation of BINDER ICH-Q1B light module: assembly of supply box, insertion and connection of illumination cassettes, (LQC: and of light sensors), sealing of access port, (LQC: update of controller data set), function check	05	
nstallation of LED plant light module	Installation of BINDER LED plant light module, assembly of supply box, assembly of LED strip lights as specified, laying of cables and fresh air hose, sealing of access port, function check	05	
Jnit commissioning	Connect the unit to the customer-side connections (electricity, water, wastewater, gas), basic functions check, brief operating instructions. (excl.: unpacking, setup, controller instructions, programming, installation work)	05	DL10-0300
Jnit instructions	Instruction regarding operating principle and basic functions of the unit, operation of the control electronics including programming	05	DL10-0700
Maintenance contracts			
BRONZE 3-year maintenance contract	Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts	05	DL20-0710
GOLD 3-year maintenance contract	Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts,	05	DL20-0920

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Designation	Description	*	ArtNo.
	testing of all key functions, replacement of wear parts, calibration of one temperature/humidity value, including certificate		
SILVER 3-year maintenance contract	Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, calibration of one test temperature specified by the user in the center of the usable space, without certificate	05	DL20-0820
Maintenance services			
Maintenance	One-off maintenance service in accordance with maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions. Calibration of a test temperature specified by the user in center of usable space without certificate	05	DL20-0613
Validation services			
Execution of IQ/OQ	Execution of IQ/OQ in accordance with qualification folder	05	DL42-0300
Execution of IQ/OQ/PQ	Execution of IQ/OQ/PQ in accordance with qualification folder	05	DL44-0500
Warranty service			
1-year warranty extension	The warranty is extended by 1 year from the delivery date, wear parts are excluded	05	DL50-0030



# NOTES

- 01 Condensation may occur in the area around the access port. Access ports may be placed in custom locations for an additional charge.
- O5 Quoted prices do not include travel costs. Please refer to the chapter on BINDER Service for travel costs for your region. Quoted prices for services performed in Switzerland do not include a country-specific added fee (available on request).

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