

# Model VD 23 | Vacuum drying chambers for non-flammable solvents

BINDER's VD series vacuum drying chambers deliver impressive performance through their precise temperature control and gentle drying. The patented expansion rack technology from BINDER also optimizes heat transfer. The shelves can be repositioned for flexible placement and the interior of the chamber is easy to clean.

#### **BENEFITS**

- · Fast, gentle drying
- Optimum heat transfer through large thermal conducting plates
- Safe work thanks to proven safety concept
- Also option of modular complete system with vacuum pump and pump chamber



Model 23



Model 23

#### IMPORTANT FEATURES

- Temperature range: +9°C above ambient temperature to +220 °C
- Controller with digital display of pressure and temperature
- Program-controlled drying monitoring with automatic ventilation at end of
- Internal data logger, measured values can be read out in open format via USB Large viewing window with option of interior lighting
- 1 aluminum expansion rack, can be custom-positioned

- · Inert gas connection
- Universal access port DN 16 for the introduction of external measuring
- · Shatterproof, spring-mounted safety glass panel
- · Computer interface: Ethernet

#### **OPTIONAL EQUIPMENT**

- Touchscreen Controller Graphical display of main process parameter
- Expansion racks Choice of aluminum or stainless steel racks depending on the application requirements
- Analogue output for temperature and pressure signals for external monitoring and evaluation of the process parameters, integration into inhouse systems is possible
- Universal ventilation Selection of different ventilation by air or inert gas
- Universal access port DN 40 for the introduction of external measuring
- Multi Management Software APT-COM Manage, record and document device parameters
- Services extensive services ensure correct device function

# ORDERING INFORMATION

Interior volume [L]	Power supply - unit fuse	Plug*	Version	Model version	ArtNo.
Model VD 23					
24	100120 V 1~ 50/60 Hz -10,0 A	NEMA 5-15	Standard	VD023UL-120V	9630-0005
	200230 V 1~ 50/60 Hz -6,3 A	CEE 7/7	Standard	VD023-230V	9630-0001



# TECHNICAL DATA

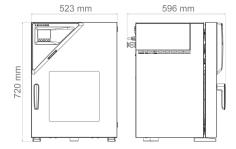
TECHNICAL DATA					
Data					
Designation	VD023-230V	VD023UL-120V			
Article Number	9630-0001	9630-0005			
Option model	Standard	Standard			
Performance Data Temperature					
Temperature range	+9 °C above ambient temperature to 220 °C	+9 °C above ambient temperature to 220 °C			
Temperature uniformity at 100°C	1.0 ± K	1.0 ± K			
Temperature fluctuation at 100°C	0.1 ± K	0.1 ± K			
Heating up time to 100°C	8o min	8o min			
Vacuum Data					
Leak rate	0,01 bar/h	0,01 bar/h			
Pressure fluctuation over time at 50 mbar	1 ± mbar	1 ± mbar			
Pressure fluctuation over time at 400 mbar	70 ± mbar	70 ± mbar			
Electrical data					
Rated Voltage	200230 V	100120 V			
Power frequency	50/60 Hz	50/60 Hz			
Nominal power	o,9 kW	o,9 kW			
Unit fuse	6,3 A	10,0 A			
Phase (Nominal voltage)	1~	1~			
Connections					
Vacuum connection with small flange	16 DN mm	16 DN mm			
Measuring access port with small flange	16 DN mm	16 DN mm			
Compressed air connection for pressure-encapsulation	5 NW	5 NW			
Dimensions and weights					
Interior volume	24 L	24 L			
Net weight of the unit (empty)	64 kg	64 kg			
Load per rack	20 kg	20 kg			
Permitted load	50 kg	50 kg			
Wall clearance back	100 mm	100 mm			



Wall clearance sidewise	70 mm	70 mm
Housing dimensions not incl. fittings and conn	ections	
Width net	523 mm	523 mm
Height net	698 mm	698 mm
Depth net	413 mm	413 mm
Internal Dimensions		
Interior width	285 mm	285 mm
Interior height	285 mm	285 mm
Interior depth	295 mm	295 mm
Unit doors	1	1
Environment-specific data		
Sound-pressure level	40 dB(A)	40 dB(A)
Energy consumption at 100°C	140 Wh/h	140 Wh/h
Fixtures		
Number of shelves (std./max.)	1/4	1/4

All technical data is specified for unloaded units with standard equipment at an ambient temperature of +22 °C ±3 °C and a power supply voltage fluctuation of ±10%. The temperature data is determined in accordance to BINDER factory standard following DIN 12880, observing the recommended wall clearances of 10 % of the height, width, and depth of the inner chamber. All indications are average values, typical for units produced in series. We reserve the right to change technical specifications at any time.

# DIMENSIONS Incl. fittings and connections [mm]



#### **OPTIONS**

Designation	Description	VD 23	*	ArtNo.
Additional universal ventilation	Additional universal connection for ventilation with ambient air or inert gas. Flow limiter thread (RP"), and connection with $3/8$ " male thread.	•	-	8612-0001
Analog output 4-20 mA	for temperature and pressure values (output not adjustable)	•	-	8612-0004
Calibration certificate, expanded	for temperature; for extending the measurement in center of chamber to include another test temperature	•	-	8012-1127
Calibration certificate, pressure	Calibration of the pressure display to a specified value, including certificate	•	-	8012-2021



Designation	Description	VD 23	*	ArtNo.
	Extension of the calibration of the pressure display by another pressure value, including certificate	•	-	8012-2022
	for temperature, measurement in center of chamber at specified temperature	•	-	8012-1145
Calibration certificate, temperature	temperature measurement incl. certificate, 9 measuring points at specified temperature	•	-	8012-0916
	temperature measurement incl. certificate, 15- 18 measuring points at specified temperature	•	-	8012-0919
Door gasket	made of FKM, silicone-free	•	-	8612-0007
Door lock	lockable door handle	•	-	8612-0002
Expansion racks	stainless steel expansion rack instead of standard aluminum expansion rack, incl. calibration	•	-	8612-0011
Interior lighting	LED light strips on the left and right in the door	•	-	8612-0005
Temperature measurement of the specimen	with flexible Pt 100 sensor and digital specimen temperature display	•	-	8612-0006
Touchscreen controller	Large display panel with intuitive operation, actual and set values of main process parameters are shown simultaneously on the display. In addition, the graphic chronological evaluation of process parameters is displayed.	•	-	8612-0015
Universal access port	Additional DN 40 small flange universal access port with blind flange, for positioning sensors or supply lines in the chamber.	•	-	8612-0003

### **ACCESSORIES**

Designation	Description		*	ArtNo.
	for simple logging and documentation requirements with up to 5 networked units.			
APT-COM™ 4 BASIC-Edition	version 4, BASIC edition	•	-	9053-0039
APT-COM™ 4 GLP-Edition	for working under GLP-compliant conditions. Measured values are documented in a tamper- proof way in line with the requirements of FDA Regulation 21 CFR 11.			
	version 4, GLP edition	•	-	9053-0042
APT-COM™ 4 PROFESSIONAL-	convenient unit and user management built on the BASIC edition. Suitable for networking up to 100 units.			
Edition	version 4, PROFESSIONAL edition	•	-	9053-0040
Connection kit VD VP1-VP2	Connection kit VD VP1-VP2  For vacuum pump VP1 and VP2. Consisting of plastic hose 1.9 m long, clamping ring, universal centering ring and small flange adapter DN 16 to hose nozzle DN 10.		-	8012-2613
Emissions condenser VP <sub>1</sub> -VP <sub>2</sub> For vacuum pump VP <sub>1</sub> and VP <sub>2</sub> . Mounting kit for upgrading the pump with a condenser for recovering emissions.		•	-	8012-2615
Expansion racks	aluminum	•	-	8012-2055
	stainless steel	•	-	8012-2259
pH-neutral detergent	concentrated, for gentle remove of residual contaminants; 1 kg	•	-	8012-2250



Designation	Description	VD 23	*	ArtNo.
Pump chamber VD 23 with vacuum pump VP1	Pump chamber for installation of vacuum pumps, with switchable power socket. Including chemical membrane pump with a nominal air flow of 2.0 m³/hour, final pressure 7 mbar and connection kit VD VP1-VP2.			
	230 V / 50-60 Hz option model	•	-	8012-2616
Pump chamber VD 23 with	Pump chamber for installation of vacuum pumps, with switchable power socket.			
vacuum pump VP 2	230 V / 50-60 Hz option model	•	-	8012-2617
Pump chamber with vacuum pump VP1	Pump chamber for installation of vacuum pumps, with switchable power socket. Including chemical membrane pump with a nominal air flow of 2.0 m³/hour, final pressure 7 mbar and connection kit VD VP1-VP2.			
	120 V / 50-60 Hz option model	•	-	8012-2618
Pump chamber with vacuum	Pump chamber for installation of vacuum pumps, with switchable power socket.			
pump VP 2	120 V / 50-60 Hz option model	•	-	8012-2619
	IQ/OQ/PQ documents – supporting documents for validation performed by customers, according to customer requirements, PQ section added to qualification folder IQ/OQ; parameters: temperature, $\mathrm{CO_2}$ , $\mathrm{O_2}$ – or pressure, depending on unit			
	Digital in PDF format	•	-	7057-0005
Qualification documents	Hard copy inside folder	•	-	7007-0005
	IQ/OQ documents – supporting documents for validation performed by customers, consisting of: IQ/OQ checklists incl. calibration guide and comprehensive unit documentation; parameters: temperature, $CO_2$ , $O_2$ , pressure, depending on unit			
	Digital in PDF format	•	-	7057-0001
	Hard copy inside folder	•	-	7007-0001
Vacuum pump VP1	Chemical membrane pump with a nominal air flow of 2.0 m³/h and final pressure 7 mbar.  Option model can be switched between 230V/50Hz and 120V/60Hz.	•	-	5013-0256
Vacuum pump VP2	Chemical membrane pump with a nominal air flow of 3.4 m³/h and final pressure 1.5 mbar. Option model can be switched between 230V/50Hz and 120V/60Hz.	•	-	5013-0257

### **SERVICES**

Designation	Description	*	ArtNo.
Calibration services			
	Calibration of one (1) test temperature specified by the user in center of chamber, including certificate	05	DL30-0160
Calibration certificate, temperature	Extension of calibration of one (1) additional test temperature specified by the user in the center of the usable space, including certificate	05	DL30-0102
Pressure calibration	Digital pressure display calibration at a specified test pressure of 20–900 mbar, including certificate	05	DL30-0410
	Expansion – Digital pressure display calibration at a specified test pressure of 20–900 mbar, including certificate	05	DL30-0411



Designation	Description	*	ArtNo.
Temperature measurement, 9 measuring points	Temperature measurement with 9 measuring points with a set value specified by the user, including certificate	05	DL30-0109
Temperature measurement, 15 measuring points	Temperature measurement with 15 measuring points with a set value specified by the user, including certificate	05	DL30-0218
Installation services			
Unit commissioning	Connect the unit to the customer-side connections (electricity, water, wastewater, gas), basic functions check, brief operating instructions. (excl.: unpacking, setup, controller instructions, programming, installation work)	05	DL10-0120
Unit instructions	Instruction regarding operating principle and basic functions of the unit, operation of the control electronics including programming	05	DL10-0510
Maintenance contracts			
BRONZE 3-year maintenance contract	Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts	05	DL20-0710
GOLD 3-year maintenance contract	Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, replacement of wear parts, calibration of one test temperature specified by the user in the center of the usable space, including certificate	05	DL20-0980
SILVER 3-year maintenance contract	Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, calibration of one test temperature specified by the user in the center of the usable space, without certificate	05	DL20-0880
Maintenance services			
Maintenance	One-off maintenance service in accordance with maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions. Calibration of a test temperature specified by the user in center of usable space without certificate	05	DL20-0615
VAP 1 vacuum pump maintenance	Maintenance service of the VAP 1 vacuum pump according to the maintenance schedule, visual inspection, replacement of the diaphragms, O-rings and seals, (Service Kit 8500-0158 included in the scope of services) as well as final functional test.	05	DL20-0410
VAP 2 vacuum pump maintenance	Maintenance service of the VAP 2 vacuum pump according to the maintenance schedule, visual inspection, replacement of the diaphragms, O-rings and seals, (Service Kit 8500-0159 included in the scope of services) as well as final functional test.	05	DL20-0420
Validation services			
Execution of IQ/OQ	Execution of IQ/OQ in accordance with qualification folder	05	DL42-0310
Execution of IQ/OQ/PQ	Execution of IQ/OQ/PQ in accordance with qualification folder	05	DL44-0500
Warranty service			
1-year warranty extension	The warranty is extended by 1 year from the delivery date, wear parts are excluded	05	DL50-0020

# BINDER Best conditions for your success

#### **NOTES**

Of Quoted prices do not include travel costs. Please refer to the chapter on BINDER Service for travel costs for your region. Quoted prices for services performed in Switzerland do not include a country-specific added fee (available on request).

# **BINDER GmbH**

Tuttlingen, Germany TEL +49 7462 2005 0 info@binder-world.com www.binder-world.com

#### BINDER Inc.

Bohemia, NY, USA TEL +1 631 224 4340 usa@binder-world.com www.binder-world.us BINDER Environmental Testing Equipment (Shanghai) Co., Ltd.

Shanghai, P.R. China TEL +86 21 685 808 25 china@binder-world.com www.binder-world.com

# BINDER Asia Pacific (Hong Kong) Ltd.

Kowloon, Hong Kong, P.R. China TEL +852 39070500 asia@binder-world.com www.binder-world.com